

# ThermaSeal™ 70 Wipers

ThermaSeal 70 premium wipers offer quality, with superior absorbency



## Description

ThermaSeal™ 70 wipers are hot-cut polyester wipers for all-purpose cleaning in critical cleanroom environments. They offer high absorbency, low particles and low ions, in a full size 9" x 9" wiper.

ThermaSeal™ 70 wipers are produced and packaged in a state-of-the-art ISO Class 4 cleanroom environment.

## Features

- Thermally sealed edges for advanced particle and fiber control
- Laundered and packaged in an ISO Class 4 cleanroom environment
- 100% continuous-filament, double-knit polyester fabric
- Solvent-safe Bag-Within-A-Bag® cleanroom packaging
- Superior absorbency, wiping efficiency and abrasion resistance
- Full size 9" x 9" wiper

## Applications

- Designed for ISO Class 3-5 cleanroom applications:
- Ideal for wiping interior of process tools and medical devices

## Products

Number	Description	Packaging
<b>TX2074</b>	ThermaSeal™ 70 4" x 4" nominal (10 cm x 10 cm)	600 wipers/bag, 2 inner bags of 300 wipers; 10 bags/case
<b>TX2076</b>	ThermaSeal™ 70 6" x 6" nominal (15 cm x 15 cm)	300 wipers/bag, 2 inner bags of 150 wipers; 20 bags/case
<b>TX2079</b>	ThermaSeal™ 70 9" x 9" nominal (23 cm x 23 cm)	150 wipers/bag, 2 inner bags of 75 wipers; 10 bags/case



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# ThermaSeal™ 70 Wipers

TX2074, TX2076, TX2079

## Performance Characteristics

Property	Typical Value	Test Method*
Basis weight	164 g/m <sup>2</sup>	1, TM2
Absorbency		
Sorptive capacity	451 mL/m <sup>2</sup>	1, TM3
Sorptive rate	0.5 seconds	1, TM3

## Contamination Characteristics

Property	Typical Value	Test Method*
Particles and fibers		
Particles 0.5–5 µm	4.8 x 10 <sup>6</sup> particles/m <sup>2</sup>	1,2, TM15
5–100 µm	369,000 particles/m <sup>2</sup>	1,2, TM15
Fibers >100 µm	524 fibers/m <sup>2</sup>	1,2, TM15
Nonvolatile residue		
IPA extractant	0.05 g/m <sup>2</sup>	1, TM1
DIW extractant	0.01 g/m <sup>2</sup>	1, TM1
Ions		
Sodium	0.40 ppm	1, TM18
Potassium	BDL**	1, TM18
Chloride	BDL**	1, TM18

**Note:** The data in this table represent typical analyses of these wipers after seven days of saturation. These are not specifications. ITW Texwipe continually refines both its processes and its products.

### \*Test Methods

- 1 – “Evaluating Wiping Materials Used in Cleanroom and Other Controlled Environments,” IEST-RP-CC 004.3, Institute for Environmental Sciences and Technology, Rolling Meadows, IL 2004; [www.iest.org](http://www.iest.org).
- 2 – “Standard Method for Size-Differentiated Counting of Particles and Fibers Released from Clean Room Wipers Using Optical and Scanning Electron Microscopy,” E2090-00, ASTM International, West Conshohocken, PA, 2000; [www.astm.org](http://www.astm.org).

TM – Refers to ITW Texwipe Test Method — available upon request, contact ITW Texwipe Customer Service at [www.texwipe.com](http://www.texwipe.com) for a copy.

\*\*BDL = Below Detection Limits